

Proceedings of the 4<sup>th</sup> Annual World Conference  
of the Society for Industrial and Systems Engineering,  
Fort Lauderdale, Florida, USA  
October 19-21, 2015

## **Robust Supply Chain Network Design Under Uncertainty**

**S. Alsobhi and K. Krishnan**

Department of Industrial and Manufacturing Engineering  
Wichita State University  
Wichita, KS 67260, USA

Corresponding author's Email: [Krishna.Krishnan@wichita.edu](mailto:Krishna.Krishnan@wichita.edu)

**Abstract:** Products are often damaged during shipping. These damages are stochastic in nature. To minimize the impact of damage, the selection of routes should consider not only the expected damage but also the variability of damage. In this paper, the first model minimizes total cost, which consists of product cost and transportation cost while considering multiple routes and multiple products under stochastic yield conditions for a supply chain network. The concept of robust design has been applied to minimize damage while maximizing yield in a second model. A case study is used to demonstrate the procedures and the models.

*Keywords:* Yield Uncertainty, Transportation Disruption, Supply Chain Risk