

Proceedings of the 2<sup>nd</sup> Annual World Conference  
of the Society for Industrial And Systems Engineering  
Las Vegas, NV, USA  
November 5-7, 2013

## **Type-2 Fuzzy Application in a Gas Metal Arc Welding Process**

**RJ Praga-Alejo<sup>1</sup>, DS González-González<sup>2</sup>, and KL Guajardo-Cosío<sup>3</sup>**

<sup>1,3</sup> COMIMSA (Corporación Mexicana de Investigación en Materiales),  
Calle Ciencia y Tecnología No. 790,  
Fracc. Saltillo 400 C.P. 25290, Saltillo,  
Coahuila, México.

<sup>2</sup> Facultad de Sistemas, Universidad Autónoma de Coahuila,  
Ciudad Universitaria, Carretera a México Km. 13, Arteaga,  
Coahuila, México.

Corresponding author's Email: [rolandopraga@comimsa.com](mailto:rolandopraga@comimsa.com)

**Abstract:** Type-2 Fuzzy Logic System has been used intensively to model nonlinear processes or with too much uncertainty. This paper presents a complement for Interval Type-2 Fuzzy Logic System which allows predicting the performance process and finds the best intervals in the type reducer and defuzzification through Genetic Algorithm. The new approach was applied to model a Gas Metal Arc welding process where the results illustrate the advantage of using the proposed complement. Hence, Interval Type-2 Fuzzy Logic System with Genetic Algorithm as complement is a good alternative method to model and predict nonlinear processes or with too much uncertainty.

*Keywords:* Intelligent Systems, Type-2 Fuzzy, Modeling